

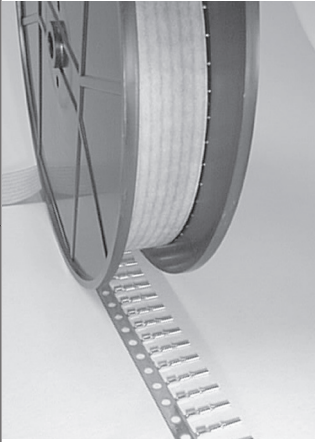




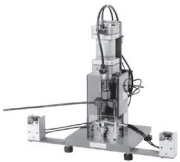


CONTACT PART #	DESCRIPTION	CRIMP TOOL	INSERTION TOOL
MDS-S-TS/PC	Individual piece for Prototype  Note: contact comes on small strip.	CCTP-MDS 112108-0015 	
MDS-S-TS 1000 piece Reel		CCTR-MDS 121086-3259 	CIT-MDS 120090-0102  Actual Size
MDS-S-RL 10,000 piece Reel		ABT-620-MDS Leased Automatic Stripper Crimper  Contact us.	

CONNECTOR ASSEMBLY TOOLS

SHIELD CAN ASSEMBLY TOOL	CRIMP KITS	
	CONNECTOR SIZE	PART NUMBER
Hand Operated Arbor Press CHP-MDSM-SR 	9	MDSM9 Shield Crimp Kit
Pneumatic Press CPT-MSSM-SR 	15	MDSM15 Shield Crimp Kit
	25	MDSM25 Shield Crimp Kit

SCREW LOCK ASSEMBLY FOR INSTALLING SCREW LOCKS & PUSH PULL HARDWARE ON PC MOUNT RECEPTACLES

CIET-MDSM
204-0018-000



Contains locator and both upper and lower crimpers

CONNECTOR ASSEMBLY

- STEP 1:** Slip junction shell over cable
- STEP 2:** Strip cable as shown
- STEP 3:** Crimp contacts with appropriate tool
- STEP 4:** Insert contacts into the insulator from rear and push into place using insertion tool (Note: contacts are NOT removable.)
- STEP 5:** Slide insulator into shell
- STEP 6:** Crimp strain relief onto metal braid using arbor press & correct size Shield Crimp Kit & cable jacket
- STEP 7:** Snap on shell cover
- STEP 8:** Slip junction shell over shell & shell cover
- STEP 9:** Push jack screws into junction shell hole (Note: threads on thumb screws will be visible inside guide sleeves.)

Cable Preparation

